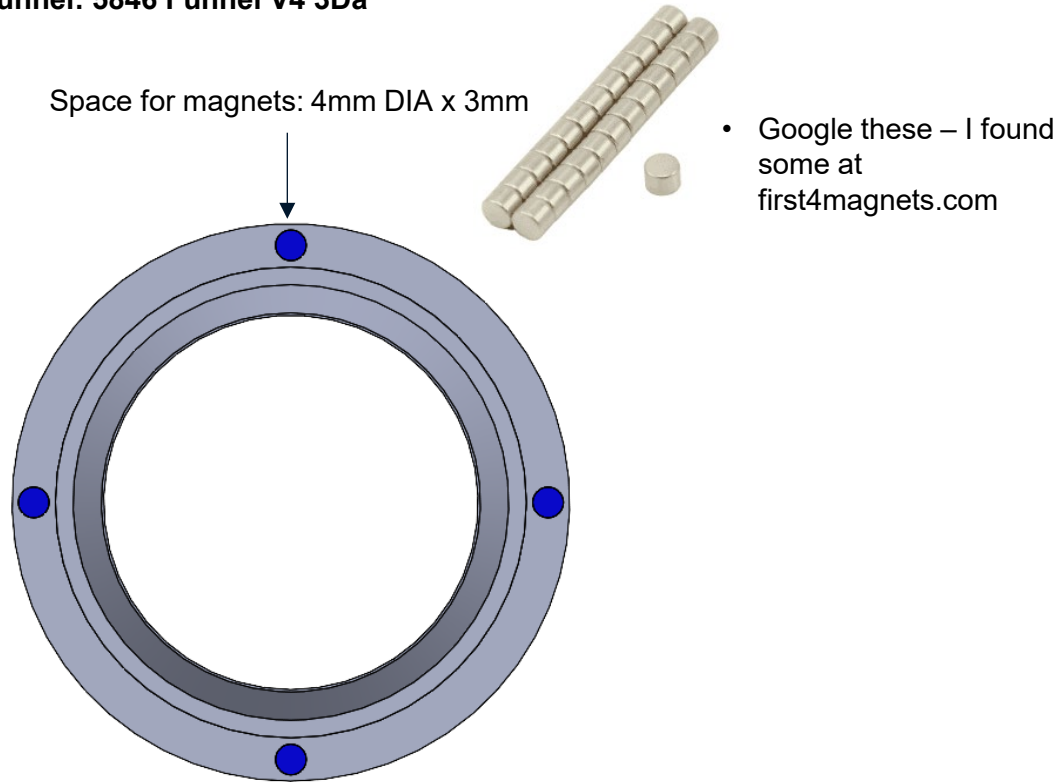


Thank you for your support and cool that you like to do a bit of DIY 3D printing.

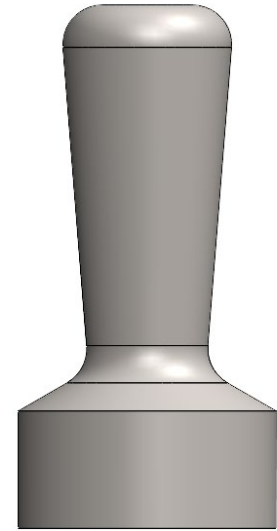
Here are some high-level instructions for these 3D printed parts.

Funnel: 5846 Funnel V4 3Da



- The fit is very tight and will need a flat press
- If you don't have a press, you can make the hole bigger
- In either case, put a drop of epoxy in there to hold the magnets

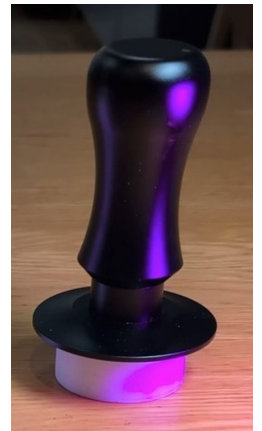
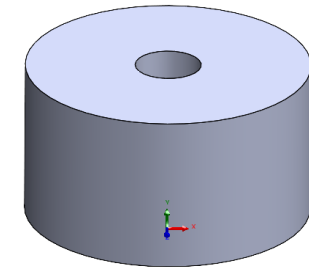
Funnel: 5846 Funnel V4 3Da



Funnel: 5846 Funnel V4 3Db

A great way to improve the workflow is you could try this tamper block and attach it to an existing spring tamper

- If you keep the block flat relative to the thread, I was able to screw mine straight on and the thread cut itself
- Fit will depend on what you have



It is 25mm deep which works if you use tamp through the funnel, if you don't use the funnel, then 20mm works better – I hope you can readjust in your software to suit.